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## **THERMOELECTRIC PROPERTIES OF $PbTe-Bi_2Te_3$ SOLID SOLUTION THIN FILMS**

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*Thermoelectric properties of films based on  $PbTe-Bi_2Te_3$  solid solutions of different composition prepared by vapour condensation in open vacuum on glass-ceramic and mica substrates have been investigated. Based on the two-layer Petritz model, thermoelectric parameters of near-surface layers have been determined. It is shown that thin films on (0001) fresh cleavages of muscovite mica containing ~1 mol. %  $Bi_2Te_3$  are characterized by maximum values of thermoelectric power ~95  $\mu W/K^2 cm$ .*

**Key words:** thin films, lead telluride, solid solutions, thermoelectric properties.

### **Introduction**

Lead telluride is an efficient thermoelectric material for medium-temperature region (500 – 750) K [1-4]. Thin-film material expands considerably the limits of its practical application. Owing to the size and surface effects, the thermoelectric parameters of a condensate are significantly different from those of bulk analog. Despite the large number of publications [5-7], the problem of surface effect on the entire set of thermoelectric parameters of thin films based on lead chalcogenides remains unsolved. Moreover, on their exposure to the air, due to acceptor oxygen effect, a layer rich in *p*-type carriers is formed on the surface [7]. So, attempts to obtain *n*-type thin-film material based on pure lead telluride with stable thermoelectric parameters often fail. Earlier it had been revealed that doping of  $PbTe$  with V group elements, in particular, *Bi*, yields a condensate with high values of thermoelectric power [8].

This paper studies the regularities of change in thermoelectric parameters of films based on  $PbTe-Bi_2Te_3$  solid solutions of different composition, obtained from vapour phase on glass-ceramic and mica substrates, as a function of their thickness.

### **Experimental procedure**

Films for investigation were obtained by vacuum deposition of synthesized material vapour onto (0001) fresh cleavages of muscovite mica and glass-ceramic substrates. The elaborated construction of vacuum sectional heaters yielded vapour-phase structures both of different thickness (*d*) at given deposition temperature *T<sub>s</sub>*, and of equal thickness at different deposition temperatures in a single technological cycle without vacuum system depressurization [9]. The evaporator temperature during deposition was *T<sub>e</sub>*= 970 K, and substrate temperature *T<sub>s</sub>* = 470 K. Film thickness was assigned by deposition time within 15 – 75 s and measured by means of MII-4 microinterferometer. For evaporation, use was made of a pre-synthesized material, namely  $PbTe-Bi_2Te_3$  solid solutions with 1, 3 and 5 mol.%  $Bi_2Te_3$ .

The electric parameters of films were measured in the air at room temperatures in constant magnetic fields on the elaborated automated plant providing the processes of electric parameter measurement, as well as recording and primary processing of data with the possibility of constructing the plots of time and temperature dependences. The measured sample had four Hall and two current contacts. Silver films were used as ohmic contacts. Current through the samples was  $\approx 1$  mA. Magnetic field was applied perpendicular to the surface of films at induction of 1.5 T.

The obtained samples were investigated using a Digital Instruments Dimension 300 Atomic Force Microscope (AFM) and Nanoscope 3a controller in periodic contact mode. The measurements were performed in the centre of the samples using serial silicone probes NSG-11 with a nominal radius of edge rounding to 10 nm (NT-MDT, Russia). According to the results of AFM investigations of vapour-phase condensates, the surface morphology and its profilograms were determined.

The results of AFM investigations and the thickness dependences of electric conductivity ( $\sigma$ ), the Seebeck coefficient ( $S$ ) and thermoelectric power ( $S^2\sigma$ ) for PbTe-Bi<sub>2</sub>Te<sub>3</sub> films are shown in Figs. 1 – 4.

## Research results and their analysis

Introduction of Bi<sub>2</sub>Te<sub>3</sub> causes active donor effect in lead telluride which is manifested in considerable growth of electron concentration up to  $\sim 10^{10}$  cm<sup>-3</sup>. The latter is due to the fact that in *n*-PbTe-Bi<sub>2</sub>Te<sub>3</sub> solid solution bismuth with configuration of valence electrons 6s<sup>26</sup>p<sup>3</sup> substitutes lead with configuration of valence electrons 6s<sup>26</sup>p<sup>2</sup>, in the cation sublattice lead telluride is an active donor ( $Bi^{3+} \rightarrow Bi_{Pb}^{1+}$ ). Films prepared on mica substrates are characterized by high values of electric conductivity ( $\sigma$ ) which with Bi<sub>2</sub>Te<sub>3</sub> content 3 mol.% reaches the values over  $1.3 \cdot 10^3 \Omega^{-1}\text{cm}^{-1}$ , and the Seebeck coefficient ( $S$ ) and thermoelectric power ( $S^2\sigma$ ) in this case are 120  $\mu\text{V/K}$  and 17  $\mu\text{W/K}^2\text{cm}$ , respectively. Films of one percent composition ( $\sim 1$  mol.% Bi<sub>2</sub>Te<sub>3</sub>), despite their considerably lower electric conductivity ( $\sigma \approx 300 \Omega^{-1}\text{cm}^{-1}$ ), are characterized by considerable thermoelectric power that reaches  $S^2\sigma \approx 95 \mu\text{W/K}^2\text{cm}$  owing to high values of the Seebeck coefficient ( $S > 600 \mu\text{V/K}$ ). Films prepared on glass-ceramic substrates have lower values of electric conductivity  $\sigma = (150 - 300) \Omega^{-1}\text{cm}^{-1}$  and the Seebeck coefficient  $S = (100 - 400) \mu\text{V/K}$ , providing thermoelectric power  $S^2\sigma \approx 23 \mu\text{W/K}^2\text{cm}$ .

It is seen from Fig. 1 that with increase in condensate thickness  $d$ , both on mica cleavages and on glass ceramics, irrespective of composition, conductivity ( $\sigma$ ) increases with saturation at  $d \approx 1 \mu\text{m}$ . In this case of considerable importance are surface effects which become marginal with increasing thickness.

It is known that on exposure of films to the air, a layer rich in *p*-type carriers is formed on the surface due to acceptor oxygen effect [5]. To estimate the effect of near-surface layer on the electric properties of the films, the two-layer Petritz model has been used [10]. A thin film in this model consists of two layers: near-surface (I) (surface charge region) of thickness  $d_s$ , with charge carrier concentration  $n_s$ , and their mobility  $\mu_s$ , and bulk (II), which is characterized by similar values:  $d_b$ ,  $n_b$ ,  $\mu_b$  connected in parallel. The film thickness is  $d = d_s + d_b$ . In this case according to [10]:

$$\sigma = \frac{\sigma_s d_s + \sigma_b d_b}{d}; \quad (1)$$

$$R = \frac{R_s \sigma_s^2 d_s + R_b \sigma_b^2 d_b}{(\sigma_s d_s + \sigma_b d_b)^2} d; \quad (2)$$

$$\mu = \sigma R = \frac{\sigma_s^2 d_s R_s + \sigma_b^2 d_b R_b}{\sigma_s d_s + \sigma_b d_b}. \quad (3)$$

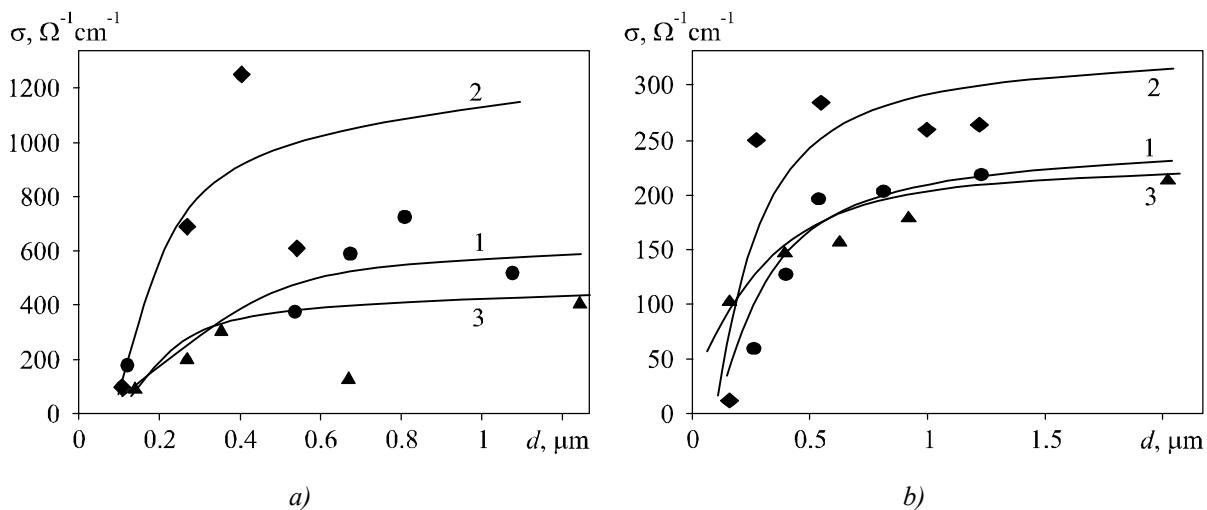


Fig. 1. Dependences of electric conductivity ( $\sigma$ ) on thickness ( $d$ ) of PbTe-Bi<sub>2</sub>Te<sub>3</sub> films with Bi<sub>2</sub>Te<sub>3</sub> content mol.-%: (●, 1) – 5; (■, 2) – 3; (▲, 3) – 1, on mica (a) and glass-ceramic (b) substrates. Dots – experiment, solid lines – calculations according to the Petritz model.

Under the condition of known experimental values  $\sigma$ ,  $R$ ,  $\mu$  and bulk  $\sigma_b$ ,  $R_b$ ,  $\mu_b$  and  $d$  values, from the relations (1) – (3) one can estimate the near-surface layer parameters  $\sigma_s$ ,  $R_s$ ,  $\mu_s$ , respectively.

The calculated thermoelectric parameters of near-surface layers estimated according to the Petritz model are given in the Table. The theoretical curves describe adequately the experimental results (Fig. 1 – 3) with certain values of near-surface thermoelectric parameters  $d_s$ ,  $\sigma_s$ ,  $S_s$ ,  $S^2\sigma_s$  (Table).

The near-surface layer thickness ( $d_s$ ) (Table) is practically independent of composition, and is somewhat higher for films prepared on glass-ceramic substrates, which is attributable to their lower structural perfection as compared to samples on mica (Fig. 4).

*Table*  
*Thermoelectric parameter values of the near-surface layer (s) and volume (b)  
 for PbTe-Bi<sub>2</sub>Te<sub>3</sub> films of different composition, calculated according to the two-layer Petritz model*

Substrate type	Mica			Glass ceramics		
	5 mol.-%.	3 mol.-%.	1 mol.-%.	5 mol.-%.	3 mol.-%.	1 mol.-%.
$d_s$ , μm	0.14	0.11	0.12	0.18	0.15	0.18
$\sigma_s$ , Ω⁻¹ cm⁻¹	170	70	20	30	12	110
$\sigma_b$ , Ω⁻¹ cm⁻¹	650	1200	500	250	350	230
$S_s$ , μV/K	-70	-330	-959	-170	-600	-470
$S_b$ , μV/K	-54	-90	-454	-145	-90	-304
$S^2\sigma_s$ , μW/K²cm	0.8	7.6	18.4	0.9	4.3	22.3
$S^2\sigma_b$ , μW/K²cm	1.9	9.7	103.1	5.1	2.8	21.3

The Seebeck coefficient increases considerably to the values of 450 – 800 μV/K with reduction in film thickness (Fig. 2) which can be caused by decreasing concentration of major carriers due to oxygen effect. For thick films ( $d > 700$  nm), it is virtually independent of thickness (Fig. 2).

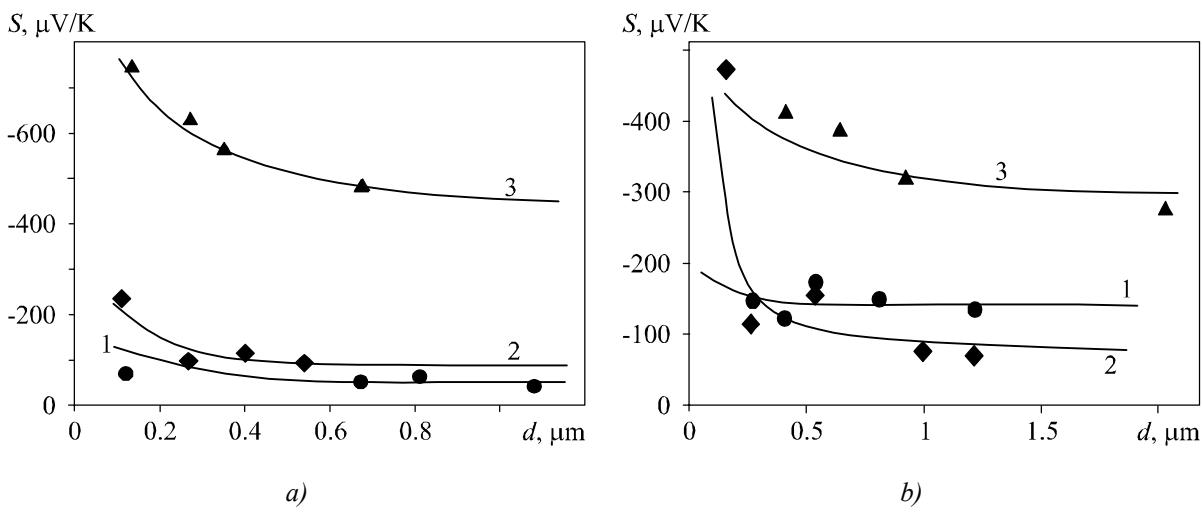


Fig. 2. Dependences of the Seebeck coefficient ( $S$ ) on thickness ( $d$ ) of  $PbTe-Bi_2Te_3$  films with  $Bi_2Te_3$  content mol.%; (●, 1) – 5; (■, 2) – 3; (▲, 3) – 1, on mica (a) and glass-ceramic (b) substrates. Dots – experiment, solid lines – calculations according to the Petritz model.

Despite the high values of the Seebeck coefficient ( $S_s$ ) in the near-surface layer, the thermoelectric power ( $S^2\sigma_s$ ) near the surface of the majority of samples is considerably lower than in the bulk due to a drastic decrease in electric conductivity ( $\sigma_s$ ) (Table). Electric conductivity of the near-surface layers ( $\sigma_s$ ) is much lower than in the bulk ( $\sigma_b$ ) (Table, Fig. 1) due to the influence of two factors: reduced concentration of major carriers caused by oxygen effect and their diffused scattering by the film surface (Fig. 4).

Thus, high values of electric conductivity ( $\sigma$ ) combined with considerable value of the Seebeck coefficient ( $S_s$ ) and thermoelectric power ( $S^2\sigma$ ) of films based on  $PbTe-Bi_2Te_3$  solid solutions with  $Bi_2Te_3$  content 1 mol.% (Figs. 1 – 3 – curves 3) yielded stable in time  $n$ -type thermoelectric material, which is promising for use in thin-film micromodules for thermoelectric power conversion.

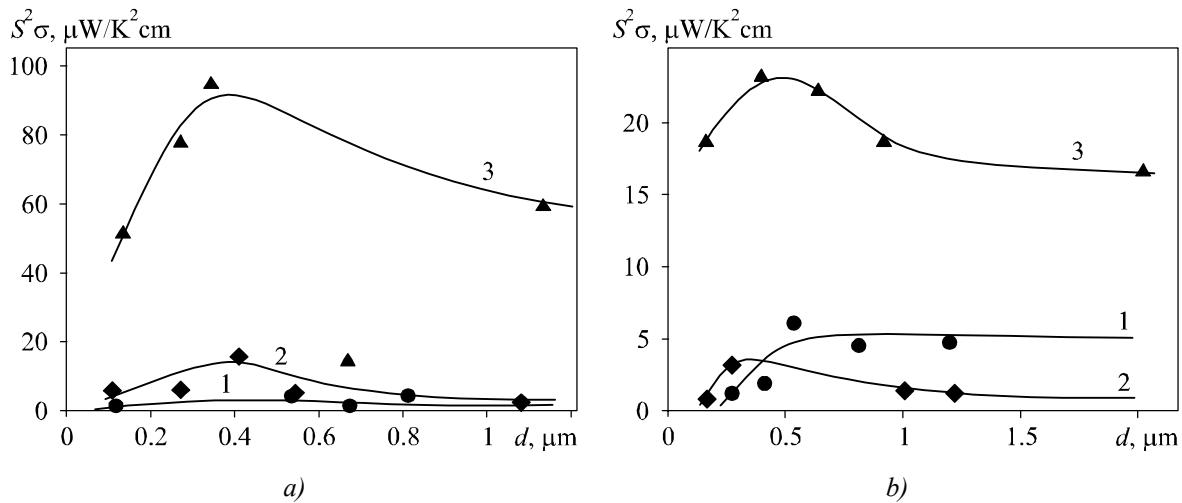
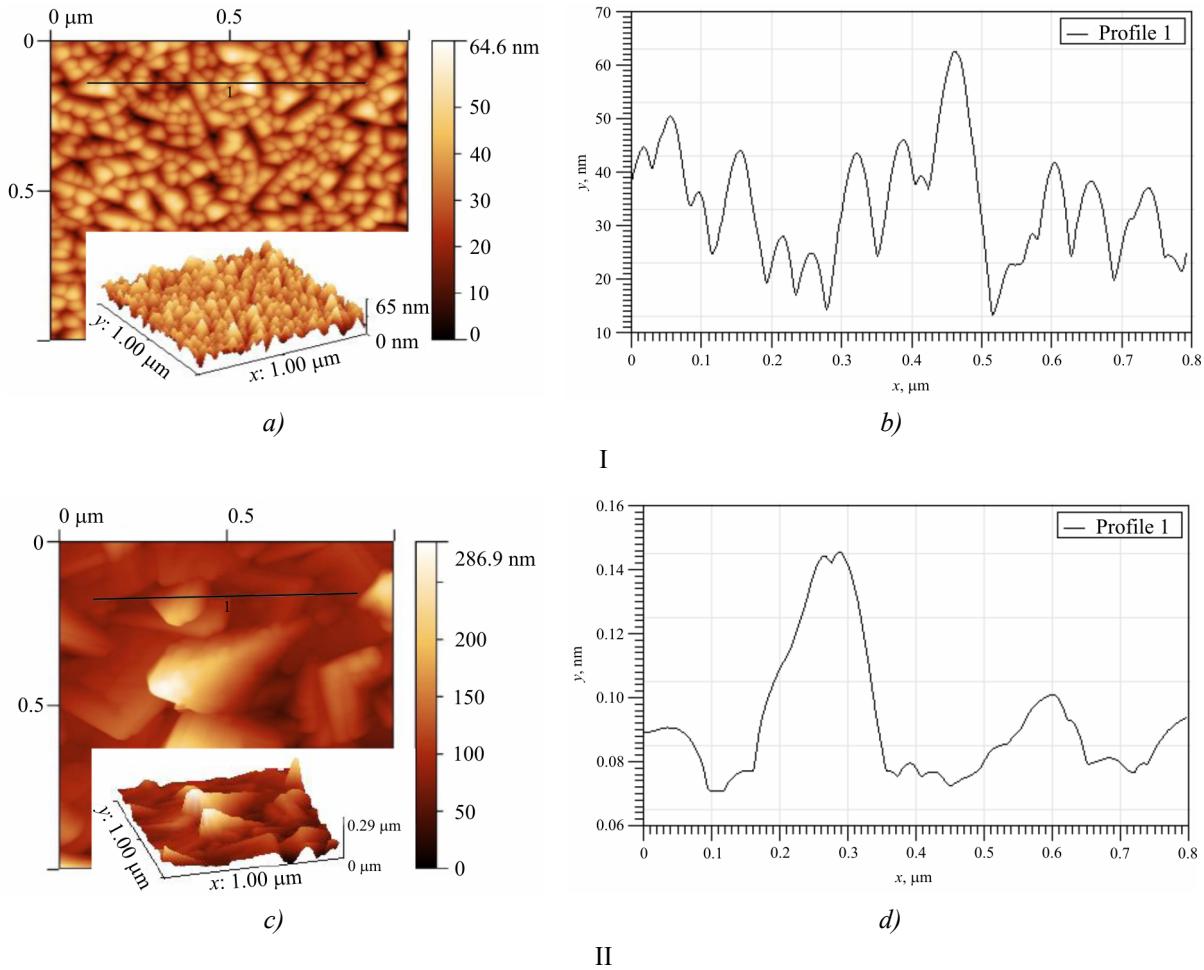


Fig. 3. Dependences of thermoelectric power ( $S^2\sigma$ ) on the thickness ( $d$ ) of  $PbTe-Bi_2Te_3$  films with  $Bi_2Te_3$  content mol.%; (●, 1) – 5; (■, 2) – 3; (▲, 3) – 1, on mica (a) and glass-ceramic (b) substrates.

Fourfold thermoelectric power values of condensate on mica ( $\sim 100 \mu\text{W/K}^2\text{cm}$ ) compared to glass ceramics ( $\sim 23 \mu\text{W/K}^2\text{cm}$ ) for  $PbTe-Bi_2Te_3$  solid solutions with  $\sim 1$  mol.%  $Bi_2Te_3$  are due to their structural

state (Fig. 4). Better developed and ordered intergrain architecture of condensate nanocrystallites on mica cleavages (Fig. 4 – I) compared to glass ceramics (Fig. 4 – II) is the reason for efficient throttling of charge carriers on potential barriers, which accounts for considerable growth of the Seebeck coefficient (Table).



*Fig. 4. 2D and 3D – ASM images (a) and profilographs (b) of the surface of vapour-phase condensates of PbTe-(1 mol.%)Bi<sub>2</sub>Te<sub>3</sub> solid solutions deposited on fresh (0001) cleavage of muscovite mica (I) and glass ceramics (II): evaporation temperature  $T_e = 700$  K, deposition temperature  $T_s = 470$  K, deposition time 75 s.*

It should be also noted that with increase in Bi<sub>2</sub>Te<sub>3</sub> content in PbTe-Bi<sub>2</sub>Te<sub>3</sub> solid solution condensates both on (0001) cleavages of muscovite mica and glass ceramics, the thermoelectric power of near-surface layers is reduced.

## Conclusions

- Thermoelectric properties of vapour phase thin films based on PbTe-Bi<sub>2</sub>Te<sub>3</sub> solid solutions of different composition, deposited on glass-ceramic substrates and (0001) cleavages of muscovite mica have been investigated.
- Using the two-layer Petritz model, the thermoelectric parameters of near-surface layer have been determined whose values are affected by atmospheric oxygen.
- It has been shown that thin-film material based on PbTe-Bi<sub>2</sub>Te<sub>3</sub> solid solutions with 1 mol.% Bi<sub>2</sub>Te<sub>3</sub> has improved thermoelectric parameters on (0001) cleavages of muscovite mica.

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